

# SaltGae

algae to treat saline  
wastewater

## High salinity Anaerobic Digestion

Final stakeholder event  
25<sup>th</sup> September 2019  
Ljubljana (Slovenia)  
Mónica Carvalheira



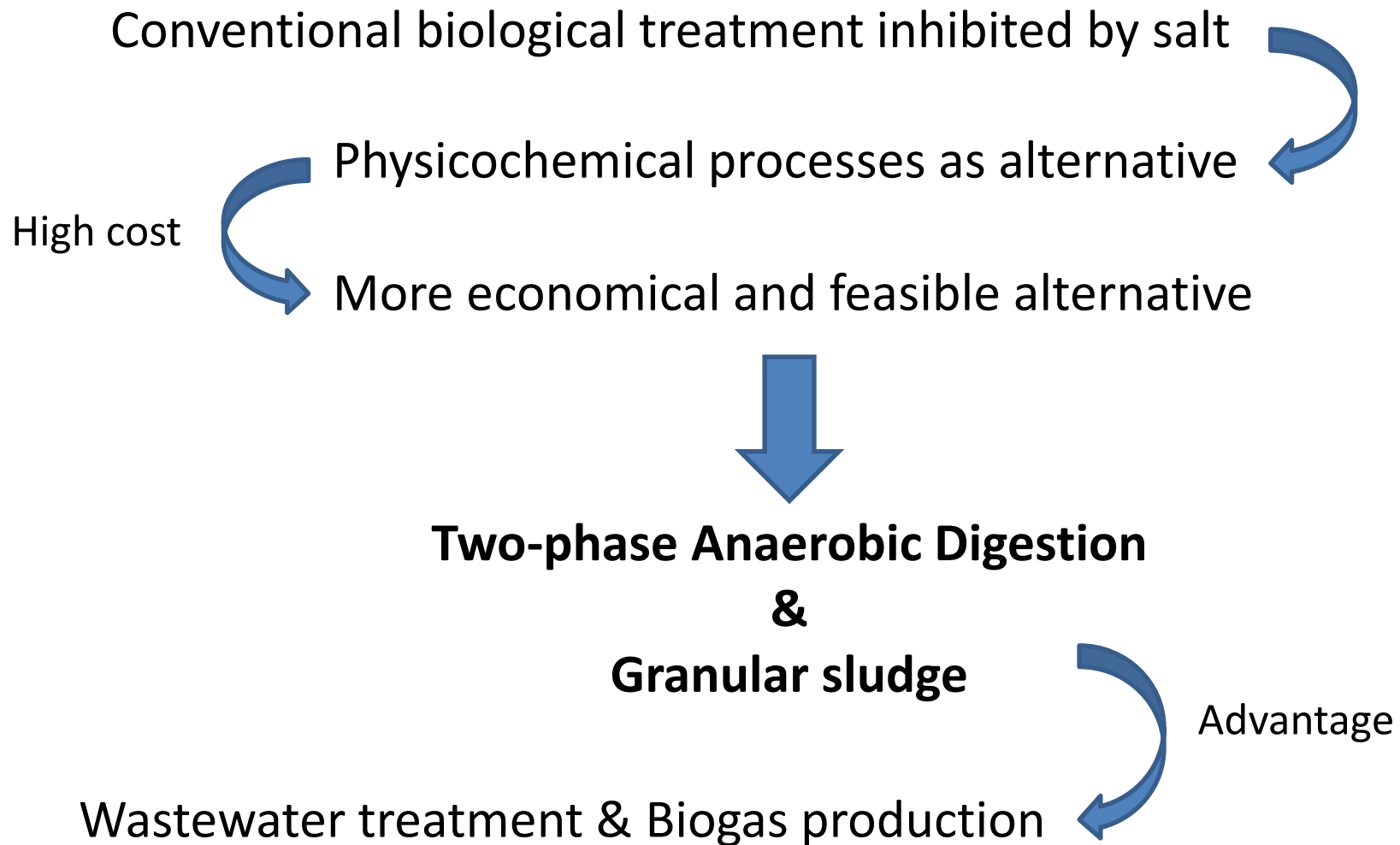
**Fig 1.** Salted hides (KOTO, Slovenia)

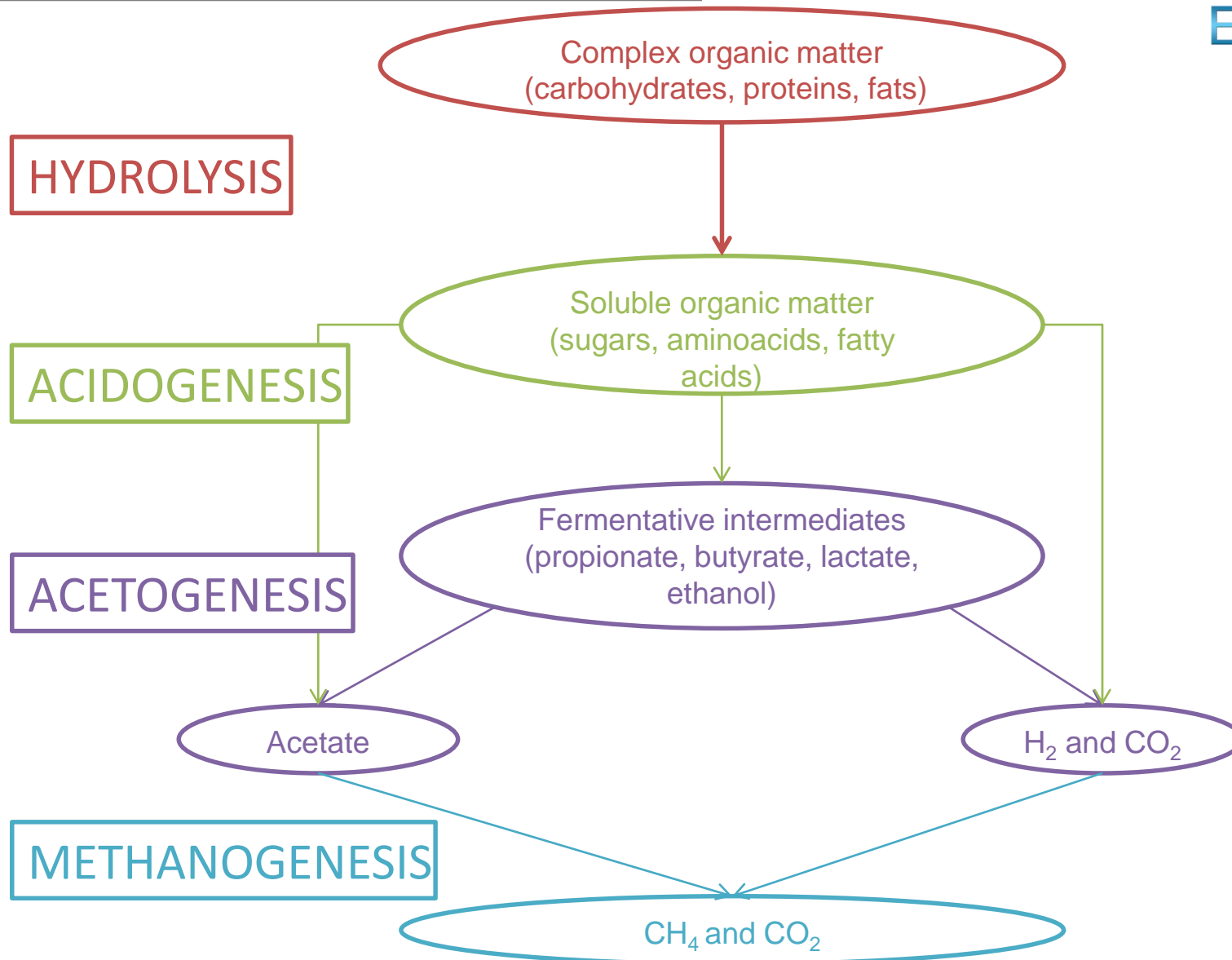
Saline industrial wastewater (WW), such as leather pickling WW, are high organically polluted WW:

- high COD content
- high concentration of salt

**Need to be treat to avoid  
the soil and water  
contamination**





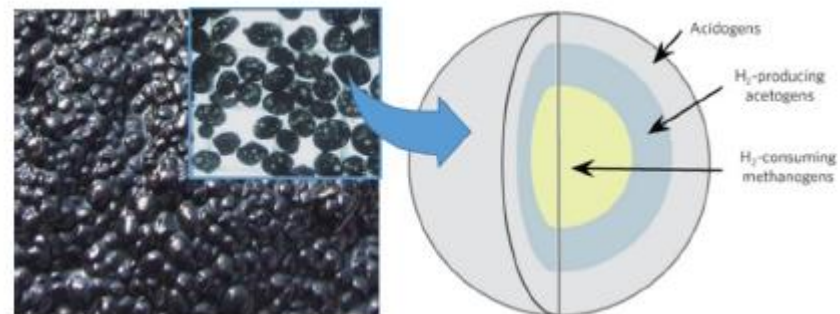


## 2-phase anaerobic digestion

- Acidogenic and methanogenic organisms have different pH requirements, growth kinetics, and resistance to environmental stresses
- Separate phases increases stability, higher OLR, higher biogas production rate, and BOD removal efficiency

## Granular sludge

- More robust, shielding inner cells from high salinity effect





## Acidogenic phase



Wastewater



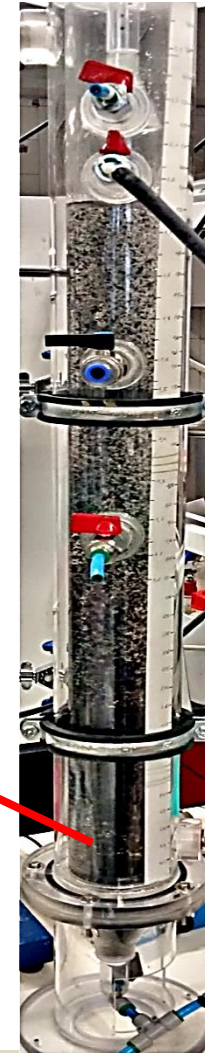
VFAs & Ethanol



Anaerobic Granules



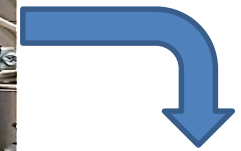
## Methanogenic phase

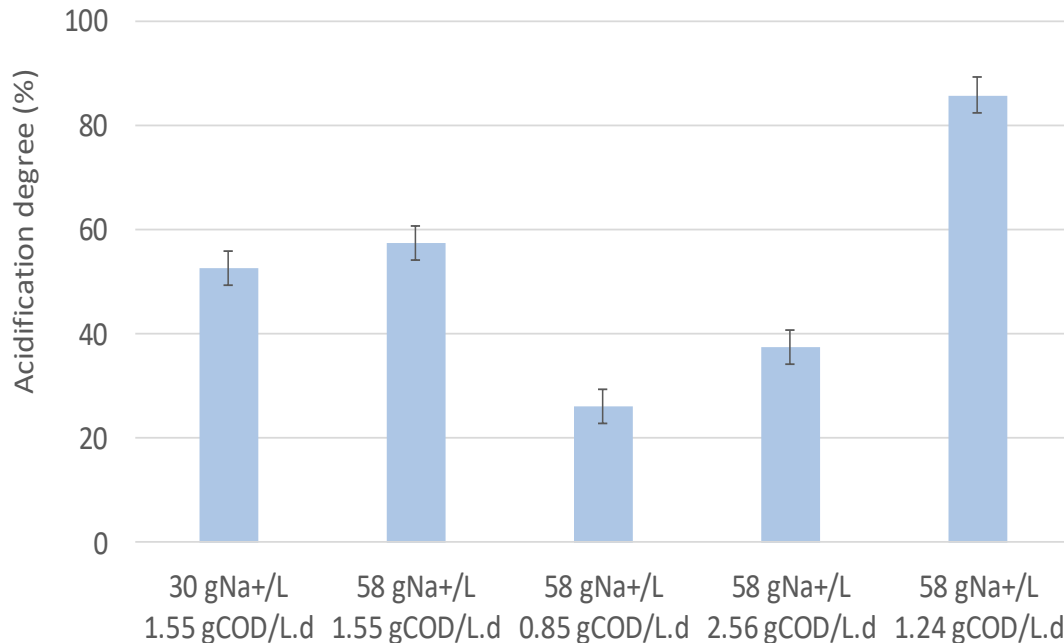


Biogas  
(CH<sub>4</sub> & CO<sub>2</sub>)



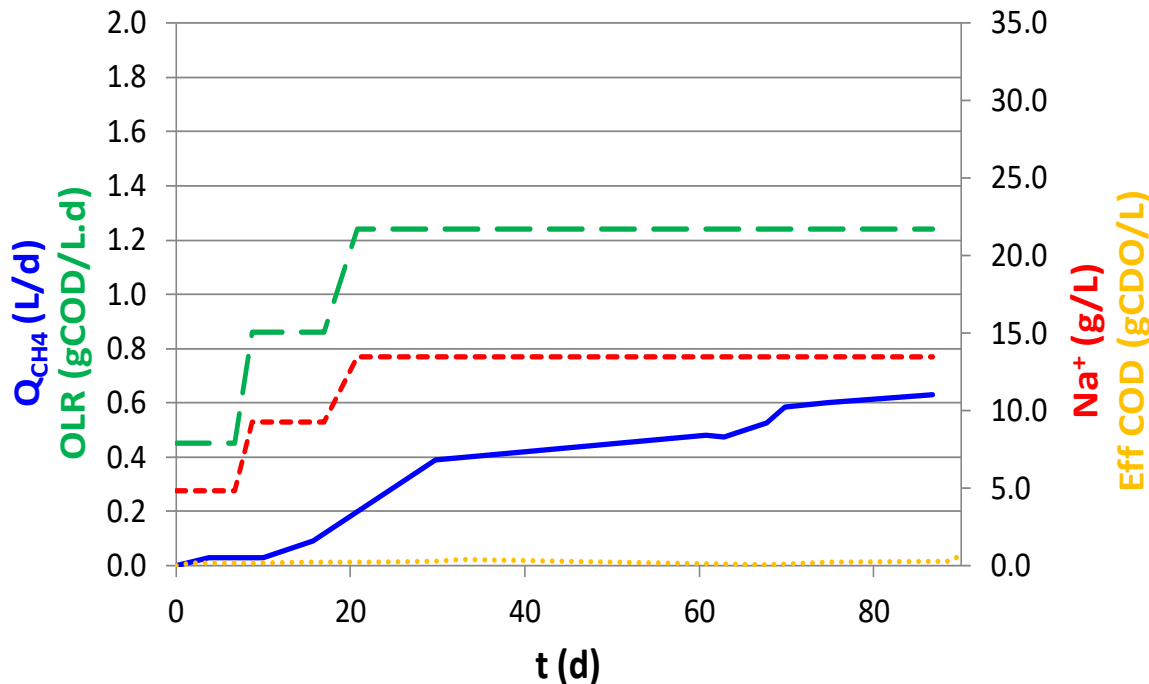
Treated Effluent





- Operational conditions affect the acidification degree and the profile of the fermentation products.
- Acidification degree up to  $80.7 \pm 19.2\%$  was obtained with sodium concentrations of 58 g Na+/L at OLR of 1.24 gCOD/L.d and pH of 6.5.

**Such a high salinity was never reported in acidogenic UASB bioreactors.**



- **Slow adaptation** of the methanogenic community to salinity is needed.
- Methanogenic activity was still detected at levels of **14 gNa<sup>+</sup>/L**

It is possible to produce  $0.6L_{biogas}/day$  with a methane productivity of  $0.23 L_{CH_4}/L.day$  in a lab scale reactor (2.2 L).



- The two phase AD system is **robust** and can **operate efficiently** under dynamic feeding of saline wastewaters with no apparent destruction of granules.
  - » Anaerobic granules were able to withstand with salinities up to 58 gNa<sup>+</sup>/L and 14 gNa<sup>+</sup>/L in acidogenesis and methanogenesis stages, respectively.
  - » The phase separation allowed to obtain high acidification degree in the 1<sup>st</sup> stage.
  - » 0.6L<sub>biogas</sub>/day with a methane productivity of 0.23 L<sub>CH<sub>4</sub></sub>/L.day was produced with a 2.2L 2<sup>nd</sup> stage reactor.

**This system can be used to treat saline wastewater and produce biogas (energy source), adding a new value to the wastewater.**



**Salted hides –  
wastewater source**



**AD1 acidogenic reactor**



**AD2 methanogenic  
reactor**

- Continuous operation of AD system in industrial environment was **reached**.
  - » Successful adaptation of microbial culture in the granules to high salinity (in AD1 up to 38.7 g Na<sup>+</sup>/L in AD2 up to 25.1 g Na<sup>+</sup>/L.
  - » Biogas production varies, between 0 - 380 L/h in stable operation up to **9.31 m<sup>3</sup>Biogas/d** can be produced in two phase AD (reactor volume 1.8 m<sup>3</sup>, working volume 1.52 m<sup>3</sup>) at inflow to AD1 346.56 L/day of saline wastewater.
  - » **9.3 m<sup>3</sup> CH<sub>4</sub>/ m<sup>3</sup> wastewater** (maximally **23.4 m<sup>3</sup> CH<sub>4</sub>/ m<sup>3</sup> wastewater**)

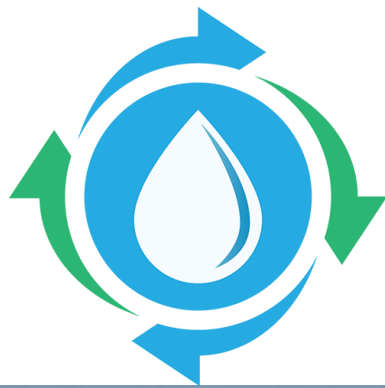
**The implementation in industrial environment was  
successfully achieved**

With a constant inflow and stable process temperature (30 °C ) we can estimate that

*at inflow of **1 m<sup>3</sup> WW** **9 m<sup>3</sup> biogas** can be produced and  
9 kWh<sub>e</sub> electricity at CH<sub>4</sub> content > 85%.*

*contribution to **electric energy** = 9.08 kWh/day,  
maximally 68.4 kWh/day per 1 m<sup>3</sup> of wastewater*

*contribution to **thermal energy** = 18.15 kWh/day,  
maximally 136.8 kWh/day per 1 m<sup>3</sup> of wastewater*



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**Thank you for the attention**

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